

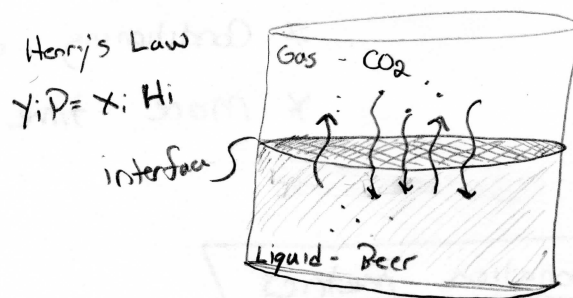
Carbonation

The fermentation step transforms wort into green beer. The final step is to carbonate and condition to create consumable beer.

There are three methods for Carbonation

- 1) Forced carbonation
- 2) Natural carbonation
- 3) Priming or Bottle conditioning

Henry's Law
 $y_i P = x_i H_i$



Forced Carbonation

Forcing CO₂ into solution by increasing the head space pressure. To quicken the solvation time CO₂ is fed into a diffusion stone that sits in the beer. This sintered carbonation stone is highly porous and forms many CO₂ bubbles that increase the interface area between the gas and liquid phases.

- * Easy
- * Relatively cheap
- * Against Reinheitsgebot

Natural Carbonation

The fermentation vessel is sealed prior to completion of fermentation, allowing the head space to increase in pressure and auto-carbonate the beer.

- * Natural product
- * Free

* Not all Volatiles may be removed from beer.

Priming

Green beer is bottled/cashed and additional fermentable material is added. Beer must contain yeast, hence must not be filtered.

- * Conditioning allows for more flavor development
- * More time required to carbonate.

Carbonation metrics

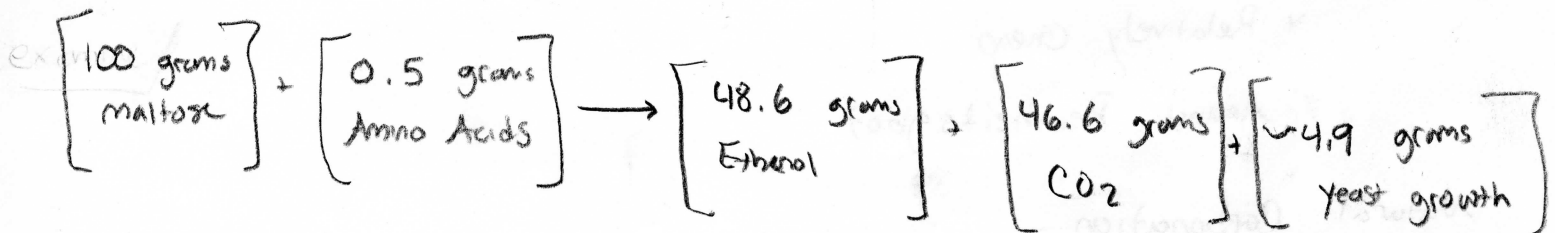
Amount of Carbon dioxide is measured in volume

1 Volume = 1 Liter of CO_2 dissolved in 1 Liter of beer

Ideal Gas Behavior

① S.T.P.

$$\frac{1 \text{ mole}}{22.4 \text{ liters}} \cdot \frac{1 \text{ Liter } \text{CO}_2}{1 \text{ Liter beer}} \cdot \frac{44 \text{ g } \text{CO}_2}{\text{mole}} = \boxed{1.96 \text{ grams } \text{CO}_2}$$



100 grams maltose \rightarrow 46.6 grams CO_2

$$\frac{46.6}{100} = \sim 47\%$$

example

If you wanted to have 2.5 volumes of CO_2 using natural carbonation with following Recipe, when should you seal the fermentation vessel?

O.G. — 14°P

F.G. — 4°P

$$2.5 \text{ volumes : } \frac{2.5 \text{ Liters } \text{CO}_2}{\text{Liter Beer}} \cdot \frac{1 \text{ mole } \text{CO}_2}{22.4 \text{ Lit. } \text{CO}_2} \cdot \frac{44 \text{ g } \text{CO}_2}{\text{mole } \text{CO}_2} = \frac{4.91 \text{ grams } \text{CO}_2}{\text{Liter beer}}$$

$$\frac{4.91 \text{ grams } \text{CO}_2}{47\%} = 10.44 \text{ grams extract (maltose)}$$

$$\frac{10.44 \text{ grams extract}}{1000 \text{ grams wort}} \cdot 100 = 1.044^\circ \text{P}$$

$$1.044^\circ \text{P} + 4^\circ \text{P} = \boxed{5.044^\circ \text{P}}$$

Typical Volumes for some beer styles

English Pale Ale	-	1.48 - 2.25
Brown Ale	-	1.48 - 2.47
English Bitter	-	0.74 - 1.28
Dry Stout	-	1.58 - 2.98